

PRODUCT NAME:
CAREWOOD MELAMINE



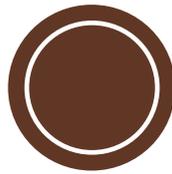
CAREWOOD MELAMINE

Shalimar Paints CareWood Melamine is a solvent based acid cure clear coating which offers excellent gloss, tough and durable film, and a smooth finish.

PRODUCT BENEFITS



EXCELLENT
GLOSS



TOUGH &
DURABLE FILM



SMOOTH
FINISH

PRODUCT FEATURES

AVAILABLE
PACK SIZES



DURABILITY

MODERATE

SHELF LIFE

(In the tightly closed original container and away from direct sunlight and extensive heat)



3 Years
FROM THE DATE OF MANUFACTURING

SURFACE DRY

10 - 20 MINUTES

TACK-FREE

50 - 60 MINUTES

HARD DRY

24 HOURS

GLOSS

"85 - 95° (GLOSSY) & "5 - 7°
(MATT) AT 60° GLOSS HEAD
ON COATED WOOD PANEL

FINISH



COVERAGE*



8-10
m²/Liter/coat.

FLASH POINT
(IS 101/1987, PART 1, SEC 6)

ABOVE 25°C

STABILITY OF THINNED
PAINT

SHOULD BE USED WITHIN
8 HOURS

APPLICATION DETAILS

Cleaning:

- Clean the wooden surface by sanding it with emery paper no. 180 followed by emery paper no. 320 / 400.
- Wipe it with a cloth to remove the dust (powder dust formed while sanding).

Sealing:

- Sand using emery paper no. 320 / 400 between each coat.
- Thoroughly mix CareWood Melamine sealer base and hardener in a ratio of 9:1 by volume. Thin with 20 - 40 % melamine thinner and allow to mature for 20 - 30 minutes.
- Apply two coats by spray at an interval of 6 - 7 hours for each coat. Spraying air pressure should be 2.2 to 2.8 Kg/cm².
- Apply additional coats if required

Application and Finishing of CareWood Melamine:

- Sand using emery paper no. 320 / 400 between each coat.
- Thoroughly mix CareWood Melamine glossy or matt base and hardener in a ratio of 9:1 by volume.
- Thin with 20 - 40 % melamine thinner and allow to mature for 20 - 30 minutes.
- Apply two coats by spray at an interval of 6 - 7 hours for each coat to get the desired finish. Spraying air pressure should be 2.2 to 2.8 Kg/cm².
- Apply additional coats if required.

*Actual coverage may vary from the quoted coverage due to factors such as method and condition of application and surface roughness and porosity.

PRECAUTIONS



- Adjourning areas should be masked while spraying.
- CareWood Melamine must be applied at a temperature between 20°C to 40°C and the humidity should not be above 75 %
- Do not over-thin.
- Stir well and mix the base and hardener before use.

SAFETY FEATURES



- The product must be stored at ambient conditions in well-ventilated locations and away from the source of ignition and fire.
- Protective equipment like rubber/polyurethane gloves, safety goggles/glasses, and face masks must be used while handling the product.
- Kindly avoid eye and skin contact. In case of eye or skin contact, wash with soap and plenty of water. Get medical attention if irritation develops or persists.
- Do not inhale or ingest. In case of inhalation move to fresh air and seek medical attention if symptoms persist in both cases.
- Dispose in landfilling. Do not dispose in any drain or water channel.
- There are no added Lead, Mercury, or Chromium compounds.
- Flammable

For Feedback/Complaints write at feedback@shalimarpaints.com

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DISCLAIMER

(*Spreading Capacity may vary depending upon the surface condition, porosity of the surface and method of application)

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