



**SHALIMAR
PAINTS**

TUFFKOTE

PROTECTIVE COATINGS

GP SYN FIN. ENL TO IS 2932

DATA SHEET NO. SPL/PMG/202110007011

A single pack alkyd based premium topcoat synthetic enamel with good weather resistance and gloss. This is designed essentially for applications on steel, concrete and wooden substrates in normal industrial environment; this product meets all requirements of IS 2932 specification; This product can be used over wide range aged applied primer.

Product Information

| | |
|-----------------------------------------|--------------------------------------------------------------------------------------------------------------------|
| Color | Selected range |
| Finish | Smooth & Glossy |
| Flash Point (closed Cup) | Above 30°C |
| Volume Solids | 37 ± 2 % |
| Recommended dry film thickness | 20 - 30 microns |
| Corresponding wet film thickness | 55 – 81 microns |
| Theoretical Spreading Rate | 18.50 – 12.33 Sq.m/ltr |
| Drying time @30°C | Surface Dry 4 Hours Hard Dry 12 Hours Tack Free 24 Hours Full cure 7 Days |
| Interval before Over-coating | Minimum 12 Hours Maximum Indefinite |
| Volatile Organic Compound(VOC) | 535 gm/ltr (EPA Method) |
| Storage Life | 12 months minimum @30°C if stored in a dry sealed container at shaded condition away from heat source and ignition |

Surface Preparation

Steel Surfaces

Surfaces to be coated should be clean, dry and free from contamination. Prior to paint application all surfaces should be assessed and treated in accordance with ISO 8504:1992.

It is always recommended to apply recommended primer coat before application of this product. Ensure surfaces to be coated is dried and followed over-coating interval and if required sufficiently roughened by emery paper. This product can be applied by Hand & Power tool cleaning to St2 & St3

For damage area rectification please contact the Technical team of Shalimar Paints limited

Application Details

Method of Application

Air Spray/Airless Spray / Brush / Roller

Notes on Airless Spray

| | |
|--------------------|----------------------|
| Tip Range | 13 - 26 thou. |
| Total Output Fluid | 2100 – 2800 psi. |
| Pressure | (147- 196 kg/sq.cm.) |
| Thinner | Thinner 6751 |

Notes on Air Spray

Nozzle Orifice – 0.8mm to 1.8mm
Nozzle Pressure – 0.3-0.4 Mpa

Uses

Suitable as topcoat for industrial exposure including Structural steel, External Tankages, equipment's above pipelines, Cranes, Machinery & Mining Equipment at Industrial corrosive environment

Typical System Selection Guide

| SURFACE | 1 ST COAT | 2 ND COAT | 3 RD COAT | 4 TH COAT |
|---------|-----------------------------------|-----------------------------------|----------------------------|----------------------------|
| Steel | SHALIKOTE ROZP PRIMER TO IS 12744 | TUFFKOTE HB MIO | GP SYN FIN. ENL TO IS 2932 | GP SYN FIN. ENL TO IS 2932 |
| - Do - | SHALIKOTE ROZP PRIMER TO IS 12744 | SHALIKOTE ROZP PRIMER TO IS 12744 | GP SYN FIN. ENL TO IS 2932 | GP SYN FIN. ENL TO IS 2932 |

Chemical Resistance Guide (with suitable top coat)

| EXPOSURE | Acids | Alkalis | Solvents | Salt | Water |
|--------------------------|-------|---------|----------|------|-----------|
| SPLASH & SPILLAGE | - | - | - | Fair | Good |
| FUMES & OUTDOOR EXPOSURE | Fair | Fair | Fair | Fair | Very Good |

Health & Safety

Use Proper Personal Protective Equipment(PPE) during application of this product.

Please consult Material Safety Datasheet (MSDS).

Precaution

Provide adequate ventilation during application and drying. Clean Spray gun equipment and hose immediately after application of material.

Standard Pack Size

20 litres - For available pack Size- consult Shalimar Paints Limited representative

NOTES:

1. This Product datasheet supersedes all previous datasheet and subject to change without prior notice
2. Do not apply when surface temperature is less than 3 °C than dew points.
3. Mixing with mechanical agitator is strongly recommended
4. Do not apply paints when environment temperature rises above 50 °C or when relative humidity rises above 85%. Do not apply during rain, fog or mist.
5. Use of thinners other than supplied or approved by Shalimar may adversely affect product performance
6. Drying is dependent on temperature, relative humidity and thickness; ranges is given for considering those parameters
7. System Guide is a typical and for indicative purpose only, however this can have wide range of combination. For details, please contact Shalimar Paints limited
8. Request for details information of surface preparation, paint application on the recommended coating system

DISCLAIMER: This PDS is by no means a comprehensive data. The company will not be liable for losses or damages howsoever caused including liability for negligence, which may be suffered by the user of the data contained therein. It is the user's responsibility to conduct all necessary tests to confirm the suitability of any product or system for their intended use. No guarantee of result is extended since conditions of use are beyond our control. Liability is limited to replacement of the product hence cost of labour charges or consequential damages are excluded.