



**SHALIMAR  
PAINTS**

# CANKOTE

PACKAGING ~ METAL DECORATION COATING

**M.C. & P.C.R. TRANSCOATING**

Data Sheet No. SPL/PMG/493070\_200381002070

- Lead and chrome free
- Epoxy phenolic cured one pack internal coating
- Exhibits excellent Chemical resistance
- Exhibits Sulphur resistance for raw meat, fish, vegetable
- Ensures the right nutritional values of the product until opened

## Product Information

<b>Chemistry</b>	Epoxy Phenolic
<b>Colour</b>	Gold
<b>Supply Viscosity FCB4 @ 30 °C</b>	35 ± 5 Seconds
<b>Mixing Ratio (By Volume)</b>	Single pack
<b>Solid content by mass</b>	30 ± 2 %
<b>Dry film by weight</b>	1.5-1.8 mgm/Square inch
<b>Specific Gravity</b>	0.95 ± 0.02
<b>Adhesion 1mm as per ASTM 3359</b>	Excellent 5B
<b>Flash Points</b>	Above 25 °C
<b>Storage Life</b>	Up to 6 months when stored in sealed containers 30 ± 5 °C

## Application details

### Method of Application

Roller/Coater

Stoving Schedule | 195 °C @EMT 12 Minutes

Thinner | Epoxy Reducer

*It is always recommended to Stir material before use*

## Intended Use

Internal coating for exporting of Raw meet, high Sulphur content fish & vegetables etc.

Substrate - Tin, Tin free steel(TFS), Electrolytic Tinplate (ETP)

*For more details contact Representative of Shalimar Paints Limited*

## Pack Size

20 litres

## Limitations

Not suitable for severe tooling. Film weight is critical and must be kept within specified limits.

## Health & Safety

Use Proper Personal Protective Equipment(PPE) during application of this product. Please consult Material Safety Datasheet (MSDS)

## Precaution

Provide adequate ventilation during application and drying. Clean Spray gun equipment and hose immediately after application of material.

This product datasheet supersedes all previous datasheet M.C & P.C.R. Varnish 49/30/70 (81002070)  
Abbreviation used - EMT – Effective Metal temperature ; mgm – Milligram, FCB4 – Ford cup b4

*DISCLAIMER: This PDS is by no means a comprehensive data. The company will not be liable for losses or damages howsoever caused including liability for negligence, which may be suffered by the user of the data contained therein. It is the user's responsibility to conduct all necessary tests to confirm the suitability of any product or system for their intended use. No guarantee of result is extended since conditions of use are beyond our control. Liability is limited to replacement of the product hence cost of labour charges or consequential damages are excluded.*