



**SHALIMAR
PAINTS**

CANKOTE

PACKAGING ~ METAL DECORATION COATING

ROLLER COATED TONED WHITE

Data Sheet No. SPL/PMG/495714_2003821037114

- Lead and chrome free modified alkyd resin based coating
- Glossy finish
- Excellent levelling properties
- Excellent adhesion with metal and overcoatability

Product Information

Chemistry	Modified Alkyd Amino
Colour	Toned white
Supply Viscosity FCB4 @ 30 °C	180 ± 20 Seconds
Mixing Ratio (By Volume)	Single pack
Solid content by mass	58 ± 2 %
Dry film by weight	12 ± 1 mgm/ Square inch
Specific Gravity	1.15± 0.02
Storage Life	Up to 6 months when stored in sealed containers 30±5 °C

Pack Size

20 litres

Application details

Method of Application

Roller / Coater

Stoving Schedule | 150 – 160 °C @ EMT for 12 Minutes

Thinner | GP reducer

It is always recommended to Stir material before use

Intended Use

Exterior basecoat for general line cans like Pesticide, Baby Food, Protein Powder, Coffee, Ghee, other powdered products, Paint, thinner and oil container, aerosol can, fruit pulps, vegetables and other product in processed food.

Substrate - Tin, Tin free steel(TFS), Electrolytic Tinplate (ETP)

For more details contact Representative of Shalimar Paints Limited

Over coating

This product can be top coated with Modified alkyd and alkyd amino based varnishes and topcoat.

Consult Shalimar paints limited for more details

Health & Safety

Use Proper Personal Protective Equipment(PPE) during application of this product. Please consult Material Safety Datasheet (MSDS)

Precaution

Provide adequate ventilation during application and drying. Clean Spray gun equipment and hose immediately after application of material.

This product datasheet supersedes all previous datasheet ROLLER COATING TONED WHITE - 495714 – 821037114
Abbreviation used - EMT – Effective Metal temperature ; mgm – Milligram, FCB4 – Ford cup b4

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