



**SHALIMAR
PAINTS**

CANKOTE

PACKAGING ~ METAL DECORATION COATING

ROLLER COATING WHITE

Data Sheet No. SPL/PMG/495717_200382103717

- Lead and chrome free modified alkyd resin based coating
- Glossy finish
- Excellent levelling properties and Hiding
- Excellent adhesion with metal and good overcoat ability

Product Information

Chemistry	Modified Alkyd Amino
Colour	Tonned white
Supply Viscosity FCB4 @ 30 °C	180 ± 20 Seconds
Mixing Ratio (By Volume)	Single pack
Solid content by mass	60 ± 2 %
Dry film by weight	12 ± 1 mgm/ Square inch
Specific Gravity	1.22± 0.02
Storage Life	Up to 6 months when stored in sealed containers 30±5°C

Pack Size

20 litres

Application details

Method of Application

Roller / Coaters

Stoving Schedule | 150 – 160 °C @ EMT for 12 Minutes

Thinner | GP reducer

It is always recommended to Stir material before use

Intended Use

Exterior basecoat for general line cans like Pesticides, Baby Food, Protein Powder, Coffee, Ghee, other powdered products, Paint, thinner and oil container, aerosol can, fruit pulps, vegetables and other product in processed food

Substrate - Tin, Tin free steel(TFS), Electrolytic Tinplate (SR ETP)

For more details contact Representative of Shalimar Paints Limited

Overcoating

This product can be top coated with Modified alkyd and alkyd amino based varnishes and topcoat

Consult Shalimar paints limited for more details

Health & Safety

Use Proper Personal Protective Equipment(PPE) during application of this product. Please consult Material Safety Datasheet (MSDS)

Precaution

Provide adequate ventilation during application and drying. Clean Spray gun equipment and hose immediately after application of material.

This product datasheet supersedes all previous datasheet ROLLER COATING WHITE- 495717 - 82103717
Abbreviation used - EMT – Effective Metal temperature ; mgm – Milligram, FCB4 – Ford cup b4

DISCLAIMER: This PDS is by no means a comprehensive data. The company will not be liable for losses or damages howsoever caused including liability for negligence, which may be suffered by the user of the data contained therein. It is the user's responsibility to conduct all necessary tests to confirm the suitability of any product or system for their intended use. No guarantee of result is extended since conditions of use are beyond our control. Liability is limited to replacement of the product hence cost of labour charges or consequential damages are excluded.