



**SHALIMAR
PAINTS**

CANKOTE

PACKAGING ~ METAL DECORATION COATING

VINYL TRANSCOATING

Data Sheet No. SPL/PMG/200388603003

- Lead and chrome free vinyl resin based one pack external top coating
- Exhibits scratch resistance properties
- Excellent adhesion and drawn properties
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- Adhesion and flexibility makes it suitable for all types of Pilfer proof caps

Product Information

Chemistry	Vinyl Resin
Colour	Pale Clear transparent
Flash Point	Above 32°C
Mixing Ratio (By Volume)	Single pack
Solid content by mass	19 ± 1
Supply Viscosity FCB4 @ 30 °C	95± 5 Sec
Dry film by weight	2-3.5 mgm/ Square inch
Specific Gravity	0.95 ± 0.02
Theoretical coverage	2.36 litre/100 square meter
Storage Life	Up to 6 months when stored in sealed containers 30±5 °C

Application details

Method of Application

Roller / Coater

Stoving Schedule | 145- 150 °C @ EMT for 12 Minutes

Thinner | Vinyl reducer

It is always recommended to Stir material before use

Intended Use

Exterior topcoat for all short drawn pilfer proof cap (PP caps)

For more details contact Representative of Shalimar Paints Limited

Pack Size

Pack Size 25 litre

Health & Safety

Use Proper Personal Protective Equipment(PPE) during application of this product. Please consult Material Safety Datasheet (MSDS)

Precaution

Provide adequate ventilation during application and drying. Clean Spray gun equipment and hose immediately after application of material.

This product datasheet supersedes all previous datasheet Vinyl Transcoating 88603003
Abbreviation used - EMT – Effective Metal temperature ; mgm – Milligram, FCB4 – Ford cup b4

DISCLAIMER: This PDS is by no means a comprehensive data. The company will not be liable for losses or damages howsoever caused including liability for negligence, which may be suffered by the user of the data contained therein. It is the user's responsibility to conduct all necessary tests to confirm the suitability of any product or system for their intended use. No guarantee of result is extended since conditions of use are beyond our control. Liability is limited to replacement of the product hence cost of labour charges or consequential damages are excluded.